



US005095848A

# United States Patent [19]

[11] Patent Number: **5,095,848**

Ikeno

[45] Date of Patent: **Mar. 17, 1992**

- [54] **SPIN COATING APPARATUS USING A TILTING CHUCK**
- [75] Inventor: **Masahiko Ikeno, Itami, Japan**
- [73] Assignee: **Mitsubishi Denki Kabushiki Kaisha, Japan**

- 61-206221 9/1986 Japan .
- 61-207019 9/1986 Japan .
- 61-246990 11/1986 Japan .
- 61-291068 12/1986 Japan .
- 62-219522 9/1987 Japan .
- 63-54725 3/1988 Japan .

- [21] Appl. No.: **516,734**
- [22] Filed: **Apr. 30, 1990**

- [30] **Foreign Application Priority Data**
- May 2, 1989 [JP] Japan ..... 1-112183
- Sep. 1, 1989 [JP] Japan ..... 1-224570

- [51] Int. Cl.<sup>5</sup> ..... **B05C 11/02**
- [52] U.S. Cl. .... **118/53; 118/52; 118/56; 118/54; 118/70**
- [58] Field of Search ..... **118/52, 53, 54, 56, 118/70; 427/346, 240, 335, 377**

[56] **References Cited**  
**U.S. PATENT DOCUMENTS**

3,858,547	1/1975	Bergfelt	118/53
4,124,411	11/1978	Meuleman et al.	118/53
4,528,934	7/1985	Nakayama	118/52
4,822,639	4/1989	Fujii et al.	118/52

**FOREIGN PATENT DOCUMENTS**

46-10790	3/1971	Japan	427/240
52-47836	4/1977	Japan	
0072464	6/1978	Japan	118/52
55-36923	3/1980	Japan	
56-155445	4/1981	Japan	
56-164069	5/1981	Japan	
107032	7/1982	Japan	118/52
60-42729	3/1985	Japan	
60-42762	3/1985	Japan	
60-130830	7/1985	Japan	
60-161767	8/1985	Japan	
60-189934	9/1985	Japan	
60-226125	11/1985	Japan	
61-29125	2/1986	Japan	
61-51633	3/1986	Japan	
61-125017	6/1986	Japan	

**OTHER PUBLICATIONS**

- R. H. Wilson and P. A. Piacente, "Effect Circuit Structure . . .", vol. 133, Journal of Electricalchemical Society, May 1986, pp. 981-984.
- L. E. Stillwagon, R. G. Larson, and G. N. Taylor, Planarization of Substrate Topography . . . , vol. 134, Journal of Electrical-chemical Society, 1987, pp. 2030-2037.
- L. K. White and N. Miskowski, Topography-induced Thickness . . . , Journal Vacuum Science Society, B vol. 3 1985, pp. 862-868.

*Primary Examiner*—Richard V. Fisher  
*Assistant Examiner*—Brenda Lamb  
*Attorney, Agent, or Firm*—Leydig, Voit & Mayer

[57] **ABSTRACT**

A spin coating method includes the steps of applying a coating material on the surface of a substrate, rotating the substrate about a first axis, and revolving the substrate about a second axis while tilting the substrate towards the second axis. The rotating step spreads the coating material over the surface of the substrate, and the step of revolving while tilting the substrate smoothens the surface of the coating material. At least the rotating step may be performed in an atmosphere containing a solvent vapor. A spin coating apparatus includes a nozzle for applying a coating material to the surface of a substrate, a chuck for rotating the substrate about a first axis, a support arm for revolving the substrate about a second axis, and a tilting mechanism for tilting the surface of the substrate towards the center of the second axis while the substrate is revolving.

**24 Claims, 25 Drawing Sheets**

